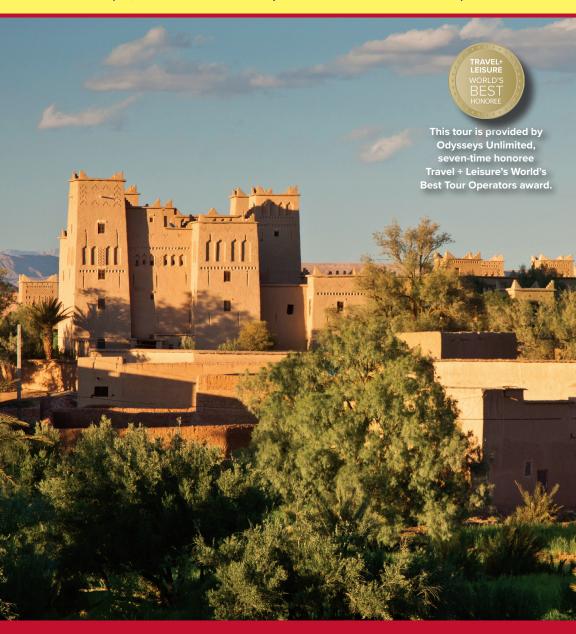


Moroccan Discovery

from the Imperial Cities to the Sahara

September 29-October 12, 2023

14 days from \$5,979 total price from Boston, New York or Washington D.C. (\$5,195 air & land inclusive plus \$784 airline taxes and fees)



An Exclusive Small Group Tour for Alumni and Friends of Brown University



Dear Graduates, Parents and Friends of Brown,

Join the Brown Travelers on an exclusive 14-day journey through Morocco. From the imperial cities of Rabat, Fez and Marrakech to the imposing High Atlas Mountains and the vast Sahara, explore Morocco's unique history and culture.

Visit five UNESCO World Heritage sites, including Meknes, Morocco's youngest imperial city; Volubilis, with its impressive ancient Roman ruins; and Fez, Morocco's oldest imperial city, prized for its cultural, religious and educational institutions. Follow an ancient caravan route in the High Atlas mountains, see spectacular Todra Gorge and travel to Ait ben-Haddou, a fortified city and UNESCO World Heritage site. A highlight will be your excursion to the towering sand dunes at Merzouga on the edge of the Sahara, followed by a camel ride to watch the sun set over this dramatic landscape. Spend three nights in alluring Marrakech before concluding your adventure in storied Casablanca.

This exclusive small group journey is limited to just 24 Brown Travelers. With room for only 24 guests on this popular program, we expect that our limited space will fill quickly. Your deposit is fully refundable up until 95 days prior to departure. I encourage you to make your reservations today.

Zach Langway '09

Vice President, Alumni Relations

BROWN TRAVELERS RESERVATION FORM: MOROCCAN DISCOVERY

To reserve your place on tour, please call Odysseys Unlimited, Inc. toll-free at 888-370-6765. Please have the information outlined below available to share with an Odysseys Unlimited Travel Counselor.

If you prefer, you may also complete this Reservation Form and submit it to Odysseys Unlimited's office. Once this request is received, a Travel Counselor from Odysseys Unlimited will contact you within two business days to take your credit card information securely for the deposit. Your reservation is not confirmed until your deposit is paid and processed. Payment may be made by American Express, Discover, MasterCard, VISA or personal check. If paying by check, please make check payable to Odysseys Unlimited, Inc. and include with the form. Final payment is due at least 95 days prior to departure.

Send to: Odysseys Unlimited, Inc.

Attn: Special Interest Groups

One Newton Place

275 Washington Street, Suite 300

Newton, MA 02458

MOROCCAN DISCOVERY • SEPTEMBER 29-OCTOBER 12, 2023				
I/We would like to request place(s).	(Deposit amount is \$500 per person.)			
Full Passport Name	Date of Birth Gender Class/Parent Year			
Full Passport Name	Date of Birth Gender Class/Parent Year			
Address				
City	StateZIP			
Home Phone ()	Cell Phone ()			
E-mail(s)	Badge Name(s)			
Please book my/our air from	I/We request an air upgrade to			
I will share a room with	I request a single room (limited availability)			

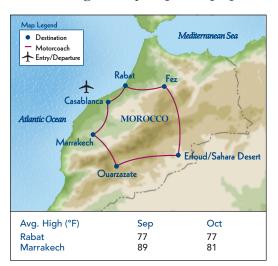
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This land of dramatic contrasts invites us to encounter its ancient ruins and sacred mosques, endless desert and storied mountains, imposing kashahs and spirited souks. As we travel from the imperial cities of Rahat, Fez and Marrakech to the High Atlas and vast Sahara, we open our eyes and hearts to a truly foreign land, an age-old culture and genuinely hospitable people.



Day 1: Depart U.S. for Casablanca, Morocco

Day 2: Arrive Casablanca/Rabat Upon arrival this afternoon in Casablanca, the commercial center of Morocco, we transfer by coach to Rabat and our hotel located near famed Hassan Tower. We have time to relax and refresh before dinner tonight at the hotel. *D*

Day 3: Rabat One of Morocco's four ancient capitals, or imperial cities, Rabat is again the country's capital, at once historic and contemporary, as we discover on today's tour. We visit the necropolis of Chellah, built on ancient Roman ruins, and have lunch in a private home; then we admire the stunning architecture of the Mausoleum of Mohamed V. On tap this afternoon: the 12th-century *Kasbah* of the Oudaias, the peaceful Andalusian Gardens and Rabat's *medina*, a UNESCO site. Tonight we enjoy a welcome dinner of traditional Moroccan fare at acclaimed Dinarjat in Rabat's Old Town. *B,L,D*

Day 4: Rabat/Meknes/Volubilis/Fez This morning we depart Rabat for Fez, stopping along the way in Meknes, Morocco's youngest imperial city (and UNESCO World Heritage site). We visit the Bab el Mansour gateway and the Dar Jamai Museum before lunch in a local restaurant. Then we continue on to the ancient Roman ruins at the UNESCO site of Volubilis, known for its intricate and colorful mosaics. Late afternoon we reach Fez and our elegant hotel overlooking the *medina*. *B*,*L*,*D*

Day 5: Fez Today we explore Morocco's oldest imperial city, considered the "Athens of Africa" for its wealth of cultural, educational and religious institutions. We begin with a comfortable walk through the Fez *medina*, where we see some hidden treasures, including the Blue Gate, the most picturesque of the Old City's historic gates; the medieval school of Bouanania; the 12th-century home of Jewish scholar Maimonides; and the authentic food market. We also visit the traditional quarter where we watch artisans craft the acclaimed Fez pottery and ceramics. After lunch together in the *medina*, we tour the old *Mellah* (Jewish quarter) and its 17th-century synagogue and the royal gates. *B,L,D*

Small Group Tour Highlights

Private Sahara sunset excursion and camel ride on the dunes
• Visits to five UNESCO World Heritage sites
• Ancient ruins of Volubilis
• Scenic "Route of a Thousand Kasbahs"
• Dramatic Todra Gorge and Atlas Mountain scenery
• Kasbah of Ait ben-Haddou
• Fez touring
• Marrakech's medina and Djemaa el Fna Square
• Storied Casablanca and Hassan II Mosque
• Outstanding accommodations

Day	Itinerary	Hotel	Rating
1	Depart U.S. fo	r Casablanca	
2-3	Rabat	La Tour Hassan	Sup. First Class
4-6	Fez	Hotel Sahrai	Deluxe
7-8	Erfoud	Le Palais du Désert	First Class
9	Ouarzazate	Le Berbere Palace	Sup. First Class
10-12	Marrakech	Sofitel Marrakech	Deluxe
13	Casablanca	Le Casablanca Hotel	Deluxe
14	Depart Casabl	anca for U.S.	

Ratings are based on the Hotel & Travel Index, the travel industry standard reference.



We see the distinctive Koutoubia Mosque - Marrakech's largest - on Day 11.

Day 6: Fez We begin today with a walk through the *medina* and a visit to the Al-Attarine Madrasa, whose highlight is a small courtyard showcasing intricately detailed tilework and carving decorations. Then we embark on a walking tour of the *medina* focusing on the artisans' quarters, the 14th-century Koranic schools and Al Karaouine, the medieval theological university. After lunch on our own, we visit the Borj Nord Arms Museum, an authentic Saadi fort that dates from 1582 and is one of Morocco's only European-influenced forts. After exploring the Moroccan armaments here, we are free this afternoon for independent exploration or relaxation. Tonight we enjoy a private dinner at an intimate family-run *riad* in Fez. *B,D*

Day 7: Fez/Midelt/Erfoud Traveling inland today, we cross the fertile plains beyond Fez and continue through the Middle Atlas mountain range. We stop in the small town of Midelt for lunch. Continuing on, we cross the Ziz River, passing rows of sky-scraping palm trees and fortified villages before reaching our *kasbah*-style hotel in Erfoud late in the day. Dinner tonight is at our hotel. *B,L,D*

Day 8: Erfoud/Rissani/Merzouga This morning we visit the city of Rissani, with its 18^{th} -century *ksar*, a virtually impenetrable warren of alleys. We enjoy a tour highlight this afternoon as we set out on a sunset excursion to the breathtakingly beautiful sand dunes at Merzouga on the edge of the Sahara. In the enormous silence we watch the sun set over the desert as we take a camel ride along the *erg*. We'll have dinner together in this desert setting before returning to our hotel tonight. B,L,D

Day 9: Erfoud/Tinehir/Todra Gorge/OuarzazateOur destination today is in the snow-topped High Atlas. The day features one beautiful scene after

another, including the village of Tinehir, a stunning mountain oasis rising on a series of riverside terraces lush with palm trees, and the spectacular 984-foot Todra Gorge, home to a variety of rare bird and plant species. Following lunch here we visit El Kelaa des Mgouna, known for its roses, then set out on the fabled "Route of a Thousand Kasbahs" ancient caravan route, a region of fortresses with elaborately decorated façades. Late in the afternoon we reach the town of Ouarzazate where we spend the night. *B*,*L*,*D*

Day 10: Ouarzazate/Ait ben-Haddou/Marrakech

En route to Marrakech today, we stop first at uninhabited Ait ben-Haddou, a UNESCO World Heritage site and one of southern Morocco's most scenic villages that is often used as a location for fashion and film shoots. Its old section consists of deep red *kasbahs* packed together so tightly they appear to be a single unit. Then, as we begin our descent from the High Atlas, we pass through typical villages with fortified walls and stone houses with earthen roofs. In Tizi N'Tichka, we traverse the Pass of the Pastures (alt. 7,415 feet), where life is much as it was centuries ago: shepherds bring their flocks to the high pastures every summer, then return with them to their villages in autumn. We arrive in Marrakech late this afternoon and dine tonight at our hotel. *B,L,D*

Day 11: Marrakech Once the capital of southern Morocco, the imperial city of Marrakech is an alluring oasis with a temperate climate, distinct charm and fascinating sights. Our day-long tour includes the beautifully proportioned Koutoubia Mosque, the lovely Andalusian-style El Bahia Palace and the ruins of 16th-century Palais El Badii. After lunch at our hotel, mid-afternoon we visit Dar El Bacha, a formerly private palace full of fountains, riads and orange trees. Then we embark on a walking tour of the *medina*,



If LIFE GETS TIGHT, LOOSEN IT BY TRAVEL."

- Bedouin Proverb

ending at Djemaa el Fna Square, a UNESCO site and the heart of Marrakech. Dinner tonight is on our own in this exotic city. B,L

Day 12: Marrakech This morning we travel by horse-drawn carriage from Menara Park to Majorelle Gardens, a private botanical garden with some 15 species of birds native to North Africa and known for its cobalt blue accents. Following a tour of the gardens we visit the nearby Yves St. Laurent Museum, housing a vast collection of the designer's haute couture and design works. The afternoon is at leisure before dinner tonight at a local restaurant in the city's Old Town. *B*₃*D*

Day 13: Marrakech/Casablanca We leave Marrakech this morning by coach for storied Casablanca, Morocco's largest and most cosmopolitan city. After a brief orientation tour of the city, we visit the magnificent Hassan II Mosque, Morocco's only functioning mosque open to non-Muslims. Tonight we celebrate our Moroccan adventure at a farewell dinner at a local restaurant. *B,D*

Day 14: Depart for U.S. After breakfast this morning we transfer to the airport for our return flight to the U.S. B



Rabat's Kasbah des Oudaias.

Your Tour Price Includes

- Round-trip air transportation from listed cities
- 12 nights' accommodations in Deluxe, Superior First Class and First Class hotels
- 31 meals: 12 breakfasts, 8 lunches, 11 dinners
- Extensive sightseeing as described, including all entrance fees
- Services of an Odysseys Unlimited Tour Director
- Private motorcoach transportation throughout your trip
- Luggage handling for one bag per person
- Gratuities for local guides, dining room servers, airport and hotel porters and all drivers

Brown Faculty Lecturer

The Brown Travelers program strives to include a representative of Brown on each trip, and we will make every effort to provide an outstanding faculty lecturer for this departure. However, group travel is planned far in advance, and given the current very fluid nature of travel, we cannot guarantee confirmation of Brown faculty participation on this program. If for any reason we are unable to send an accompanying lecturer, please be assured that our tour operators all share our belief that travel should provide an opportunity to learn about the world in deep and meaningful ways, and the educational content of this tour remains very high.



We ride camels in the Sahara.

Tour Departs: September 29, 2023

Prices include int'l airfare and all taxes, surcharges and fees.

Boston, New York, Washington, DC	\$5,979
Atlanta, Chicago	\$6,179
Baltimore, Charlotte,	
Detroit, Los Angeles,	\$6,279
Miami, Philadelphia	
Cincinnati, Cleveland,	
Dallas, Denver, Houston,	
Minneapolis, Orlando,	\$6,379
Phoenix, Portland (OR),	
San Francisco, Seattle, Tampa	
Land Only (transfers not included)	\$5,095

Please call if your city is not listed. Prices are per person based on double occupancy and include airline taxes, surcharges and fees of \$784, which are subject to change until final payment is made.

Single travelers please add \$1,695. Your \$500 deposit is fully refundable up to 95 days before departure. All tour prices above (excluding airline taxes, surcharges and fees) are guaranteed.

Airline upgrades on round-trip Trans-Atlantic flight: Business Class – \$3,795 per person; Premium Economy – \$1,195 per person (upgrades are subject to availability and pricing is subject to change). Upgrade costs are in addition to the costs above.

For reservations and information, please call Odysseys Unlimited, Inc. toll-free at

888-370-6765

Monday-Friday, 9:00 AM-7:00 PM, Eastern Time

GENERAL TERMS AND CONDITIONS

Please read this information carefully, as payment of a \$500 deposit per person represents your acceptance of the following Ferms and Conditions.

Not Included in Tour Price: Airfare when purchasing a Land Only package; costs of passports and visas; immunizations, inoculations and COVID-19 testing; personal expenses such as beverages, laundry, room service and meals not specified; arroot transfers when purchasing a Land Only package, communication charges; gratuities to your Odysseys Unlimited Tour Director, which are at your discretion (suggested gratuities: \$1.0-\$1.5 per traveler, per day); vious picional sightseeing; and travel protection insurance. Additional adapts elees may apply and are subject to charge at any time. You should confirm directly with your airline(s) prior to departure.

Cancellations, Refunds and Changes: If you must cancel your trip, the effective date of cancellation will be upon Odysseys Unlimited, not: s receipt of your notification. Refunds for cancellations are subject to the following per person charges: cancel 94 days or more before departure: 41li refund; cancel 94.65 days before departure: 25% of tour price; cancel 64.43 days before departure: 50% of tour price; cancel 44.30 days before departure: 75% of tour price; cancel 29.0 days before departure: 75% of tour price; cancel 29.0 days before departure: 75% of tour price; cancel 29.0 days before departure: 75% of tour price; cancel 29.0 days before departure: 75% of tour price; cancel 29.0 days before departure: 30% on make any changes to your reservation from 94 to 30 days prior to departure. Odysseys Unlimited, Inc. will apply a \$100 per person administrative fee, in addition to any fees or penalties imposed by third parties. Changes are subject to availability and cannot be guaranteed. If your reservation changes from double occupancy to single occupancy for any reason, you will be charged the single supplement. No changes are allowed within 30 days of departure.

Upon reservation, you must provide your full legal name as it appears on your passport as well as your date of birth and gender. In the event an airline ticket is issued with incorrect information you have provided, you will be responsible for charges associated with the ticket's reissue.

Responsibility: The liability of Brown University and the Brown Alumni Association, as sponsor, and Odysseys Unlimited, Inc., as notur operator, is strictly limited. Odysseys Unlimited, Inc. purchases transportation, hotel accommodations and restaurant and other services from independent suppliers notural enurgence to only as agents for these suppliers in securing tour arrangements services from independent suppliers not under our control. We serve only as agents for these suppliers in securing tour arrangements and therefore will not accept responsibility for wongful, negligent or arbitrary acts or omissions of these independent contractors or of their employees, agents, servants or representatives. Brown University and the Brown Alumni Association and Odysseys Unlimited, limitation, acts of ferrorism, war, strikes, the defect of any vehicle or the negligence or default of any third party. All outports, receipts and tickets issued are subject to the terms and conditions specified by the air carriers, cuise lines and other independent suppliers. We will make every effort to operate our tours as planned, but we reserve the right to make itinerary changes as necessary. Please the change is the control inversity Faculty Lecturer's participation is contingent on a minimum number of travelers. We cannot guarantee

Health and Medical Issues: We request that you be in good health to participate in this tour. There is a reasonable amount of walkring and you must be able to get on and off motorcoaches on your own. We regret that we cannot offer individual assistance; in such cases you must be accompanied by a companion who will assist you. Please note that many of our tour titneraries, for reasons begond our control, do not accommodate wheelchairs. Please and lor e-mail us to inquire and we will do our best to answer any questions you may have. We reserve the right to remove anyone whose physical or mental condition, in our opinion, compromises the operation of the tour or detracts from the enjoyment or astety of the other passenges. In that event, Brown University and the Brown Alumni Association and Odysseys Unlimited, inc. assume no financial responsibility for any urused portion of the tour.

Air Transportation – Important Information: Odysseys Unlimited, Inc. includes in its tour price round-trip economy air from designated glateway clites as shown and contracts with those airlines the company feels provide the level of service, routings and value necessary for your entire trip. While another airline may offer a more direct connection, it may be at a price unavailable at the lower group rates. You will receive your preliminary air schedule approximately 2½ months prior to departure. Please note that seat assignment on your international flight is usually done at airport check-in. Odysseys Unlimited, Inc. is unable to guarantee any seat assignments. Due to the nature of you prefer schizdrors apply, including, but not finded to, frequent fiyer mileage accrual, stopovers, alternate travel dates, upgrades and airline taxes and fees. If you prefer to make your own travel arrangements. Land Only is available on most tours. Since international and domestic air schedules are subject to change at any time, we recommend that if you choose to make your own airline reservations, you do not purchase non-refundable tickets or those with high penalties for changes. If you choose to make your own airline reservations, you do not purchase non-refundable tickets or those with high penalties for changes. If you choose to make your own airline air arrangements, odysseys Unlimited, Inc. shall not have any liability for any loss resulting from cancellation of this tour or changes in this tour.

COVID-19 Health and Safety Protocols: The well-being of our guests and staff members on tour will continue to be our highest priorities. To maintain a healthy environment for travel, we will be establishing and adhering to a detailed set of health and safety protocols for all facets of your four. We are committed to following the guidelines of the State Department, CDC, WHO and authorities of respective countries regarding travel to a particular destination. Detailed protocols for this tour, based on conditions at the time, will be provided to you not your departure.



Brown Travelers Brown University Box 1859 Providence, RI 02912-1859

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Reserve risk-free: Your deposit is fully refundable up to 95 days before departure