ENJOY a special tour of the rarely visited Dar El Bacha, the former palace of the last pasha of Marrakesh, and view its extraordinary painted ceilings, exquisite hand-cut zellige tiles and art collections.

MARVEL at the pastel-colored mansions in La Laguna, a UNESCO-listed historic quarter in the Canary Islands, and discuss the preservation of centuries-old Spanish colonial homes with an expert.

DISCOVER the fascinating world of artist César Manrique, visiting his home and studio in the Canary Island of Lanzarote, and watch a performance in an awe-inspiring cave that Manrique transformed into a beautiful cultural space.

SAIL through the Pillars of Hercules to arrive at the Rock of Gibraltar, and step ashore to tour the territory’s World War II tunnels and view the famous Barbary macaques.

EXPLORE the world’s largest Gothic cathedral, a UNESCO World Heritage Site in Seville, which houses the tomb of Christopher Columbus.
Dear Graduates, Parents and Friends of Brown,

The fortunes and histories of the Canary Islands, Northern Africa and the Iberian Peninsula have been intertwined for centuries. On a thrilling two-week voyage aboard the intimate Sea Spirit, sail from the Canaries to Madeira and onwards to Morocco, Spain and Portugal. Explore vastly different cultures linked through the common influence of medieval Spanish Islamic culture.

Begin on the Canary island of Tenerife to stroll its UNESCO-listed historic quarter and chat with an architecture expert about its famed Spanish colonial buildings. Sail Sea Spirit to Gran Canaria, where you will see Teatro Pérez Galdós, a splendid concert hall, on a private visit. On nearby Lanzarote, marvel at artist César Manrique’s transformation of an entire island into his canvas. Step ashore on Portuguese Madeira to savor a sip of its eponymous wine.

Morocco awaits, with its excellent museum collections, lush gardens and opulent mosques in Marrakesh, Casablanca and Rabat. Sail through the famous Strait to discover a vast underground fortress in Gibraltar. After Sea Spirit calls in Spain, you may opt for an exploration of the ancient city of Cádiz or enjoy an excursion to Seville for full access to the world’s largest Gothic cathedral. This culturally enriching voyage will conclude in Portugal’s gorgeous Algarve. An optional two-night postlude is available in colorful Lisbon.

Reserve your place with confidence: Your deposit will be fully refundable until 120 days before departure. Travel in the company of members from The Metropolitan Museum of Art and The National Trust for Historic Preservation as well as alumni from Harvard, the University of Chicago and Vanderbilt.

I hope you join us on this beautiful sea voyage, experiencing a wealth of locations that will stimulate and surprise you at every turn.

Sincerely,

Beth Goldman Galer ’88, P’25
Director of the Alumni Travel Program

The Brown Travelers program strives to include a representative of Brown on each trip, and we will make every effort to provide an outstanding faculty lecturer for this departure. However, group travel is planned far in advance, and given the current very fluid nature of travel, we cannot guarantee confirmation of Brown faculty participation on this program. If for any reason we are unable to send an accompanying lecturer, please be assured that our tour operators all share our belief that travel should provide an opportunity to learn about the world in deep and meaningful ways, and the educational content of this tour remains very high.
FRIDAY, APRIL 22: DEPARTURE
Depart on an overnight flight to Tenerife.

SATURDAY, APRIL 23: TENERIFE, CANARY ISLANDS, SPAIN
Arrive in Tenerife and transfer to the Hotel Botánico to enjoy a buffet lunch. Next, choose to explore the nearby Botanical Garden or spend a relaxing afternoon at the hotel. Later, gather at the hotel for a garden reception with cocktails followed by a welcome dinner.

SUNDAY, APRIL 24: TENERIFE / EMBARK SEA SPIRIT
Drive to the UNESCO-designated Teide National Park, and enjoy a picnic lunch. Or opt for a full-day tour along the cobblestone streets of La Orotava. Admire its 17th-century heritage buildings and the Church of Our Lady of Conception, a Baroque architectural masterpiece. Following lunch, tour the UNESCO-listed historic quarter of La Laguna, known for its well-preserved mansions, town hall and cathedral. Before boarding the awaiting Sea Spirit, view the opera house designed by Santiago Calatrava.

MONDAY, APRIL 25: LAS PALMAS DE GRAN CANARIA
Devote the day to the capital city of Las Palmas de Gran Canaria, Columbus’s last stop before leaving for the Americas. On an architectural tour of the Old Town, see Teatro Pérez Galdós, an exceptionally beautiful concert hall, on a private visit. Explore the Christopher Columbus Church and House Museum, the 19th-century town hall and the landmark cathedral. After welcome remarks from a town official, enjoy refreshments and lunch at Gabinete Literario, a 19th-century neoclassical building. The captain’s welcome reception and dinner are on board tonight.

TUESDAY, APRIL 26: ARRECIFE
On Lanzarote, an island known for its volcanic terrain, step ashore this morning in Arrecife. Visit legendary artist and activist César Manrique’s landscape projects, home and extensive art collection at the César Manrique Foundation, built on an old lava flow. Then attend a musical performance at Los Jameos del Agua, a series of lava caves containing an artists’ workshop and gallery. At Timanfaya’s El Diablo Restaurant, watch as chefs prepare your lunch using heat from a volcano. In the afternoon, continue to the volcanic park of Timanfaya, a UNESCO Biosphere Reserve. This evening, return to the ship and cruise to the port of Funchal.

WEDNESDAY, APRIL 27: AT SEA
Attend lectures and enjoy the amenities of Sea Spirit as she crosses dazzling waters to Madeira.

THURSDAY, APRIL 28: FUNCHAL, MADEIRA, PORTUGAL
On a morning walking tour, discover the narrow streets of Funchal’s Old Town and the Mercado dos Lavradores (farmers’ market), featuring Madeira’s freshest fruits, vegetables and flowers. Explore the gardens of Quinta do Palheiro Ferreiro, with their variety of plants growing among beautiful hills. In the afternoon, tour the Sacred Art Museum of Funchal. Before departing, enjoy a tasting of Madeira’s eponymous wine.
FRIDAY, APRIL 29: AT SEA
Relax aboard Sea Spirit as she sails east to Morocco. You may wish to enjoy a special screening of Casablanca in the lounge. B,L,D

SATURDAY, APRIL 30: SAFI, MOROCCO / MARRAKESH
From Safi, travel east to Marrakesh. Marvel at the Kutubiyya mosque in the medina, the old walled section of town, and take a special tour of the rarely visited Dar El Bacha, the former home of the last pasha of Marrakesh and now a museum. Later, stroll in the colorful Majorelle Garden at Yves Saint Laurent’s former home. Tour the YSL Museum and the famous Djemaa el-Fna Square before boarding the ship for Casablanca. B,L,D

Enjoy an optional, exclusive overnight stay in Marrakesh with a private jet flight to Casablanca and visit to Rabat. View the optional Marrakesh Excursion for more details.

SUNDAY, MAY 1: CASABLANCA / RABAT
Arrive this morning in Casablanca and continue to the dramatic Hassan II Mosque. Drive to Rabat for a visit to the new Mohammed VI Museum of Modern and Contemporary Art or the Archaeological Museum. Later explore the Kasbah des Oudaïas, in the oldest part of the city, with sweeping views of the ocean, before returning to the ship. B,L,D

MONDAY, MAY 2: GIBRALTAR, UNITED KINGDOM
Be on deck during lunch as the ship passes through the Strait of Gibraltar. Visit Saint Michael’s Cave within the nature reserve, home to Gibraltar’s famed Barbary macaques. Also, within the Rock, visit the World War II tunnels, a vast underground fortress built by British royal engineers during the conflict. Tonight, Sea Spirit sails to Spain. B,L,D

TUESDAY, MAY 3: CÁDIZ, SPAIN / SEVILLE
Ashore in Cádiz, you can opt to explore this ancient city, stopping to view its 18th-century cathedral and other highlights. Marvel at Francisco Goya’s frescoes in the Oratorio de la Santa Cueva. In the afternoon, drive to Jerez de la Frontera to try sherry and meet the Marquis at the 13th-century Palacio del Virrey Laserna. Alternatively, travel to Seville. Visit the UNESCO-recognized Gothic cathedral and view Giralda Tower. Continue to the Alcázar, the longtime palace of the Spanish kings, and the nearby Murillo Garden. After lunch, visit La Casa de Pilatos, a 15th-century palace. This evening, return to the ship. B,L,D

WEDNESDAY, MAY 4: PORTIMÃO, PORTUGAL / SAGRES / LAGOS
Disembark in Portimão and drive to Sagres, home of Prince Henry the Navigator and his famous school of navigation. Following lunch, continue to Lagos, the last port from which the caravelas set off for their voyages. Visit the Church of San Antonio and the evocative Slaves’ Market. Before returning to the ship, explore the award-winning Museu de Portimão, a stunning museum housed in a former 19th-century sardine canning factory. B,L,D

THURSDAY, MAY 5: LISBON / DISEMBARK
Disembark early this morning and transfer to the airport for flights home. B

An optional postlude in Lisbon is offered from May 5 – 7, 2022. Call Arrangements Abroad at 800-221-1944 for more details.

This itinerary is subject to change at the discretion of Arrangements Abroad. For complete details, please carefully read the terms and conditions at www.arrangementsabroad.com/terms.
Built in 1991, the intimate *Sea Spirit* underwent a total refurbishment of passenger accommodations in 2017. Her 58 suites range in size from 215 to 463 square feet. Guests enjoy single seating in the restaurant, a well-stocked library and generous outdoor deck space. There are two multipurpose lounges for educational programs and entertainment. The ship has an elevator, a hot tub and a well-equipped gym, but it does not have a hair salon or spa.

**CRUISE RATES (per person)**

<table>
<thead>
<tr>
<th>Cabin Categories</th>
<th>Cabin Numbers</th>
<th>Double Rates</th>
<th>Single Rates</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Superior Suites</strong></td>
<td>414-428</td>
<td>$9,999</td>
<td>$11,999</td>
</tr>
<tr>
<td>Club Deck; approx. 215 sq. ft.; twin or queen-sized bed; picture window</td>
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<tr>
<td><strong>Comfort Suites</strong></td>
<td>330-332</td>
<td>$11,999</td>
<td>$17,999</td>
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<td>Ocean Deck; approx. 220 sq. ft.; twin or queen-sized bed; picture window</td>
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<tr>
<td><strong>Classic Suites</strong></td>
<td>333-336, 338-348</td>
<td>$12,999</td>
<td>$19,499</td>
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<tr>
<td>Ocean Deck; approx. 226 sq. ft.; twin or queen-sized bed; picture window</td>
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<tr>
<td><strong>Main Deck Suites</strong></td>
<td>250-255, 257-262</td>
<td>$13,999</td>
<td>$20,999</td>
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<tr>
<td>Main Deck; approx. 247 sq. ft.; twin or queen-sized bed; portholes; separate seating area</td>
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<tr>
<td><strong>Deluxe Suites</strong></td>
<td>505-512</td>
<td>$15,999</td>
<td>Inquire</td>
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<tr>
<td>Sports Deck; approx. 258 sq. ft.; twin or queen-sized bed; private balcony</td>
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<tr>
<td><strong>Premium Suites</strong></td>
<td>601-606</td>
<td>$17,999</td>
<td>Inquire</td>
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<tr>
<td>Sun Deck; approx. 322 sq. ft.; twin or queen-sized bed; private balcony</td>
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<td></td>
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<tr>
<td><strong>Owner’s Suite</strong></td>
<td>600</td>
<td>$21,999</td>
<td>Inquire</td>
</tr>
<tr>
<td>Sun Deck; approx. 463 sq. ft; king-sized bed; sofa bed; private deck above bridge</td>
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</tbody>
</table>

**RATES INCLUDE**

- One night accommodations at the Hotel Botánico; eleven nights cabin accommodations aboard *Sea Spirit*
- Meals as indicated in the itinerary (B=Breakfast, L=Lunch, R=Reception, D=Dinner). Bottled water, soft drinks, juices and coffee/tea with all meals, thoughtfully selected wine at welcome and farewell dinners
- Enrichment program of lectures and talks
- Airport/hotel/pier/airport group transfers for all participants on suggested flights
- Escort sightseeing by private motor coach and entrance fees for included visits
- Taxes, service and portage charges
- Gratuities to local guides and drivers

**NOT INCLUDED IN RATE**

- International airfare; passport/visa fees; meals not specified; alcoholic beverages other than as noted in inclusions; personal items and expenses; excess baggage; airport transfers other than for those on suggested flights; trip insurance; optional postlude in Lisbon; optional Marrakesh Excursion; any other items not specifically mentioned as included.
To reserve a place, please call Arrangements Abroad at phone: 212-514-8921 or 800-221-1944, fax: 212-344-7493; or complete and return this form with your deposit of $1,000 per person (fully refundable until 120 days prior to departure) payable to Arrangements Abroad. Mail to: Arrangements Abroad, 260 West 39th Street, Suite 1701, New York, NY 10018-4424.

_____________________________________________________________
Name(s) in full as on passport(s).    Class/Parent Year

_____________________________________________________________
Class/Parent Year

_____________________________________________________________
Address

City                      State                Zip

_____________________________________________________________
Telephone (home)                      (business)

Fax                                              E-mail

ACCOMMODATIONS
Hotel Room Preference
☐ Double   ☐ Twin   ☐ Single (limited availability)

OPTIONAL LISBON POSTLUDE
& OPTIONAL MARRAKESH EXCURSION
☐ I/We would like to join the optional postlude in Lisbon
☐ I/We would like to join the optional Marrakesh Excursion

Hotel Room Preference
☐ One bed   ☐ Two beds   ☐ Single

FORM OF PAYMENT
☐ Enclosed is my check
   (payable to Arrangements Abroad)
☐ Credit card   ☐ Debit card

Name on credit / debit card

Credit / debit card number

3- or 4-digit security code                Expiration date

I/We confirm that I/we have carefully read and agree to the Terms & Conditions of this Program (see www.arrangementsabroad.com/terms to review or call for a copy). Each participant must sign below.

Signature (required)                    Date

Signature (required)                    Date

OPTIMAL MARRAKESH EXCURSION
APRIL 30 – MAY 1, 2022

Enjoy a special overnight alternative excursion in Marrakesh, featuring a more leisurely exploration of its stunning sites and an amazing private jet ride over Morocco’s gorgeous terrain. Delight in an exclusive tour of Marrakesh’s magical Villa Oasis, the ornately decorated estate of Yves Saint Laurent. Stay overnight at the five-star La Mamounia Hotel, and wake up to fly in private style to Casablanca to visit the Hassan II Mosque. Continue to Rabat to tour the Mohammed VI Museum of Modern and Contemporary Art or the Archaeological Museum. Return to the ship in Casablanca.

Optional Excursion Rate:
$4,999 per person, double rate
$5,689 single rate

Rate Includes: One night accommodations at La Mamounia Hotel; internal flight by private jet (Marrakesh/Casablanca); breakfast daily; two lunches; two dinners; sightseeing as per itinerary.

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$4,999 per person, double rate
$5,689 single rate

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Crossroads of Cultures
Canary Islands, Morocco &
Iberia Aboard Sea Spirit
April 22 – May 5, 2022

Brown Travelers
Brown University
Box 1859
Providence, RI 02912-1859

Front cover: Old Cathedral, Cádiz, Spain. Back cover: Coast of the Algarve, Portugal